

HSS M2 Ground Long Jobber Drill

For drilling carbon and alloy steel, cast iron, non-ferrous metal and plastics.

- Fully ground from solid material
- High grade M2 alloyed High Speed Steel (HSS)
- Manufactured to DIN 340
- Dimensionally precise
- High performance 135° split point tip readicates the need to pre-drill/centre punch.

PRODUCT SPECIFICATIONS

Working L (mm)	56, 62, 66, 69, 73, 78, 82, 87, 91, 97, 102, 109, 115, 121
Shank Type	Straight
Total L (mm)	85, 95, 100, 106, 112, 119, 126, 132, 139, 148, 156, 165, 175, 184
Substrates	Plastic, Steel, Aluminium, Non-Ferrous Metals, Cast Iron
Drill Ø (mm)	2.0, 2.5, 3.0, 3.2, 3.5, 4.0, 4.2, 4.5, 4.8, 5.0, 5.5, 6.0, 6.5, 7.0, 8.0, 9.0, 10.0
Pack Type	Tube
Drill Tip	135° Split
DIN	DIN 340
Size (mm)	2.0 x 85; 2.5 x 95; 3.0 x 100; 3.2 x 106; 3.5 x 112; 4.0 x 119; 4.2 x 119; 4.5 x 126; 4.8 x 132; 5.0 x 132; 5.5 x 139; 6.0 x 139; 6.5 x 148; 7.0 x 156; 8.0 x 165; 9.0 x 175; 10.0 x 184
Material	M2 Alloyed HSS Steel